

INSTALLATION instructions for AL SA-40 and AL SA-50

1. Ensure that decking substrate is acceptable to roof covering manufacturer.
2. Unroll AMERILAY AL SA-40 / AL SA-50 and cut into manageable lengths no more than 15 to 20 feet.
3. Allow it to relax for 3 minutes before installing.
4. Reroll each section.
5. Start at the eaves, laying the AMERILAY AL SA-40/ AL SA-50 parallel to the eaves edge, with the lower edge of the AMERILAY AL SA-40 / AL SA-50 flush with the outside of the primed drip edge. The lower edge of the underlayment is the edge that does not have a selvage edge.
6. After installation of each piece, remove the release lining from the selvage. If necessary, secure with nails installed in the selvage spaced 6 inches on center. This fastening is required when AMERILAY AL SA-40 / AL SA-50s installed on slopes of 3:12 or greater. Consult local building codes for fastener requirements.
7. The entire roof surface should be rolled after Installation of the AMERILAY AL SA-40 / AL SA-50 using a minimum 40 lb. roller. Hand roll over the selvage and directly above the selvage using a minimum 4 inches wide, minimum 10 lb, roller is recommended.
8. Overlap at least 6 inches when the ends of two rolls meet. To ensure good adhesion at the end lap, apply a minimum 6 inches width of a solvent-based asphaltic primer that complies with ASTM D41 across the width of the sheet using a roller, brush or aerosol primer. As an alternative, asphalt roof cement that complies with ASTM D4586 may be used, approximately 1/8 inch thick (excessive roof cement can have an adverse reaction to the product). Apply heavy hand pressure or use a roller along the seam overlapping the next roll.
9. End laps should be offset a minimum of 6 feet on adjacent courses.

CAUTION

Read and understand all instructions and precautions before applying AMERILAY AL SA-40 / AL SA-50. Check local building codes prior to application of this product. Follow the recommendations of the roof covering manufacturer, Asphalt Roofing Manufacturer's Association (for asphalt shingles), Tile Roof Institute (for clay or concrete roof tiles) and the Metal Roofing Alliance (for metal roof panels).

MADE IN INDIA